

Work Order ID 132504

132504

May-07-15 2:48:44 PM

Page 1

Item ID: D4273-042 Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Basket Base Assembly, RH Stop *NS2*
 Start Date: 5/07/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/07/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MCS Date: MAY 11 2015 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4273	E								
D4279	B								

100 Weld per dwg A/R S.S. rod Batch: 4130267 0.00

100

Large Fab

Large Fab

Large Fab

Memo

0.00

1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION
 N-N ON PAGE 7 DWG D4273, NEED TO WELDED AFTHET MESH IS
 INSTALL) weld as per dwg D4273 using DT9610A

visual inspect before welding mesh

2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on
 basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear
 fasteners holes on the ends (D4279-5/-9)

3- weld hinge (3) and Mounting brackets as per dwg D3913
 take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

14

DAS
43
9-89

DEC 15 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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May-07-15 2:48:44 PM

Item ID: D4273-042

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Base Assembly, RH

Stop *NS2*

Start Date: 5/07/15 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/07/15 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY									
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
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Work Order ID 132504

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Item ID: D4273-042 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Base Assembly, RH
 Start Date: 5/07/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/07/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130									
Powdercoat	Memo	0.00							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder, coat <i>M 133714.</i> 1ST COAT: <i>3:35</i> START TIME: <i>3:35</i> OVEN TEMPERATURE: <i>1600°</i> FINISH TIME: <i>4:05</i> ***** 2nd coat if necessary ***** 2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____								<i>1 15-12-15</i> <i>DAS 3498</i>
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.00							
Quality Control									<i>1 x cf All 15/12/15</i> <i>DAS 15</i>

DQA: _____ Date: _____



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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
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Root Cause		FAULT CATEGORY			
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Work Order ID 132504

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>W10</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MLJ DEC 17 2015
 MLJ DEC 17 2015

DQA: _____ Date: _____



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OTHER : ☐																					

Picklist Print

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Page 1

Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC IPP Rev:B
11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:C 11.03.03
AS PER DWG REV.D DD verf:EC IPP REV:D 12.07.24 AS PER
DWG REV.E DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4672-1		Manufactured	No			100	Each	35.0000	2	2		DAS 43 9-89	
✓ *D4672-1*									**			JUN 16 2015	
Blanking Plate													

Location	Loc Qty	Loc Code
WA004	35	
121464	4	
125138	5	
127389	4	
128829	22	

B128829 → 2K

M304EX0.75-16F		Purchased	No			100	sf	734.8612	32	32		DAS 43 9-89	
✓ *M304FX0 75-16F*									**			JUN 16 2015	
Expanded Metal Flat SS													

Location	Loc Qty	Loc Code
WA004	264	
M131848	264	
WA006	470.8612	
M131107	129.8612	
M131629	341	

B132271 → 33 AC6
M133466 → 33 AC6

D3913-1		Manufactured	No			100	Each	2.0000	1	1		DAS 43 9-89	
✓ *D3913-1*									**			JUN 16 2015	
Rib													

Location	Loc Qty	Loc Code
WA004	2	
117110	2	

B132674 → 1x

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
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Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
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Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐																								
Misidentified ☐	Past Due ☐	OTHER : _____																							

Picklist Print

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Page 2

Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-3
Rib

Manufactured No

100 Each 5.0000 1 1

**

DAS
43
9-89

JUN 16 2015

B 128907 → 1x

Location

Loc Qty

Loc Code

WA004

5

127878

5

✓ D3913-9
Hinge Rib

Manufactured No

100 Each 4.0000 1 1

**

DAS
43
9-89

JUN 16 2015

B 132432 → 1x

Location

Loc Qty

Loc Code

WA004

4

123339

4

✓ D3916-5
Light Rib

Manufactured No

100 Each 10.0000 3 3

**

DAS
43
9-89

JUN 16 2015

~~B 132644 → 3x~~

B 120393 → 3x

Location

Loc Qty

Loc Code

WA004

10

120393

7

121578

3

✓ D4017-7
Rib

Manufactured No

100 Each 32.0000 1 1

**

DAS
43
9-89

JUN 16 2015

B 115064 → 3x

Location

Loc Qty

Loc Code

WA004

32

115064

12

116025

20

✓ D4277-3
Rib

Manufactured No

100 Each 0.0000 1 1

**

DAS
43
9-89

JUN 16 2015

~~B 124684 → 1x~~

B 130916 → 1x

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Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : ☐																					

Picklist Print

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Page 3

Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

D4277-5

Manufactured No

100

Each

2.0000

2

2

DAS

43

9-89

JUN 16 2015

✓ *D4277-5*

Rib

**

B 102909 → 2x

Location

Loc Qty

Loc Code

WA004

2

102909

2

D4277-9

Manufactured No

100

Each

1.0000

1

1

DAS

43

9-89

JUN 16 2015

✓ *D4277-9*

Rib

**

B 118940 → 1x

Location

Loc Qty

Loc Code

WA004

1

118940

1

D4277-19

Manufactured No

100

Each

1.0000

1

1

DAS

43

9-89

JUN 16 2015

✓ *D4277-19*

Rib

**

B 119632 → 1x

Location

Loc Qty

Loc Code

WA004

1

119632

1

D4278-041

Manufactured No

100

Each

0.0000

1

1

DAS

43

9-89

JUN 16 2015

✓ *D4278-041*

Upper Rib Assembly-Hoop

D4278-045

Manufactured No

100

Each

2.0000

2

2

DAS

43

9-89

JUN 16 2015

✓ *D4278-045*

Rib Assembly, Fwd Cham

**

B 132635 → 2x

Location

Loc Qty

Loc Code

WA004

2

120386

2

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Shop Packet Print

Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. : _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Picklist Print

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Page 4

Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

D4278-047

Manufactured No

100 Each

1.0000

1 1

DAS

✓ *D4278-047*

Upper Rib Assembly-Straight

**

43
9-89

JUN 16 2015

Location

Loc Qty

Loc Code

WA004

1

116776

1

B115911 → 1x
116776 → 1x

D4306-1

Manufactured No

100 Each

3.0000

1 1

DAS
43
9-89

JUN 16 2015

✓ *D4306-1*

Rib

**

Location

Loc Qty

Loc Code

WA004

3

122307

3

B122307 → 1x

D4306-044

Manufactured No

100 Each

1.0000

1 1

DAS
43
9-89

JUN 16 2015

✓ *D4306-044*

Rib Assembly, RH

**

Location

Loc Qty

Loc Code

WA004

1

119330

1

B119330 → 1x

D4306-045

Manufactured No

100 Each

0.0000

1 1

DAS
43
9-89

JUN 16 2015

✓ *D4306-045*

Rib Assembly

**

B133656 → 1x

D2581

Manufactured No

100 Each

73.0000

2 2

DAS
43
9-89

JUN 16 2015

✓ *D2581*

Mounting Bracket

**

Location

Loc Qty

Loc Code

WA004

73

102265

26

127716

31

131144

16

B127716 → 2x

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Page 4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
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				Lead hand / Supervisor Approval Verification	
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Root Cause		FAULT CATEGORY			
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OTHER : ☐					

Picklist Print

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Page 5

Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

D3913-15

Manufactured No

100 Each

14.0000

1 1

DAS

✓ ***D3913-15***

Wide Handle Plate

**

43
9-89

JUN 16 2015

B 128895 → 1x

Location

Loc Qty

Loc Code

WA004

14

128895

4

129891

1

131002

2

131861

7

D4016-1

Manufactured No

100 Each

27.0000

3 3

DAS

✓ ***D4016-1***

Hinge Half, Base

**

43
9-89

JUN 16 2015

B 132394 → 3x

Location

Loc Qty

Loc Code

WA004

27

120115

8

129669

19

D4021-1

Manufactured No

100 Each

43.0000

3 3

DAS

✓ ***D4021-1***

Handle Plate

**

43
9-89

JUN 16 2015

B 132544 → 3x

Location

Loc Qty

Loc Code

WA004

43

120273

1

129822

14

130947

8

131812

20

D4279-5

Manufactured No

100 Each

4.0000

1 1

DAS

✓ ***D4279-5***

End Mesh, Basket

**

43
9-89

DEC 10 2015

B 132451 → 1x

Location

Loc Qty

Loc Code

WA006

4

127368

4

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Page 5

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OTHER :																									

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Work Order ID: 132504

132504

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 1.00

Required Qty: 1.00

D4279-7

Manufactured No

100

Each

9.0000

2

2

DAS

43

9-89

DEC 10 2015

✓ ***D4279-7***

End Mesh, Basket

****B130913 → 81x**

B127810 → 1x

Location

Loc Qty

Loc Code

WA006

9

103480

4

103734

4

127810

1

D4279-9

Manufactured No

100

Each

4.0000

1

1

DAS

43

9-89

DEC 10 2015

✓ ***D4279-9***

End Mesh, Basket

****B127741 → 1x**

Location

Loc Qty

Loc Code

WA006

4

127741

4

DQA: _____ Date: _____



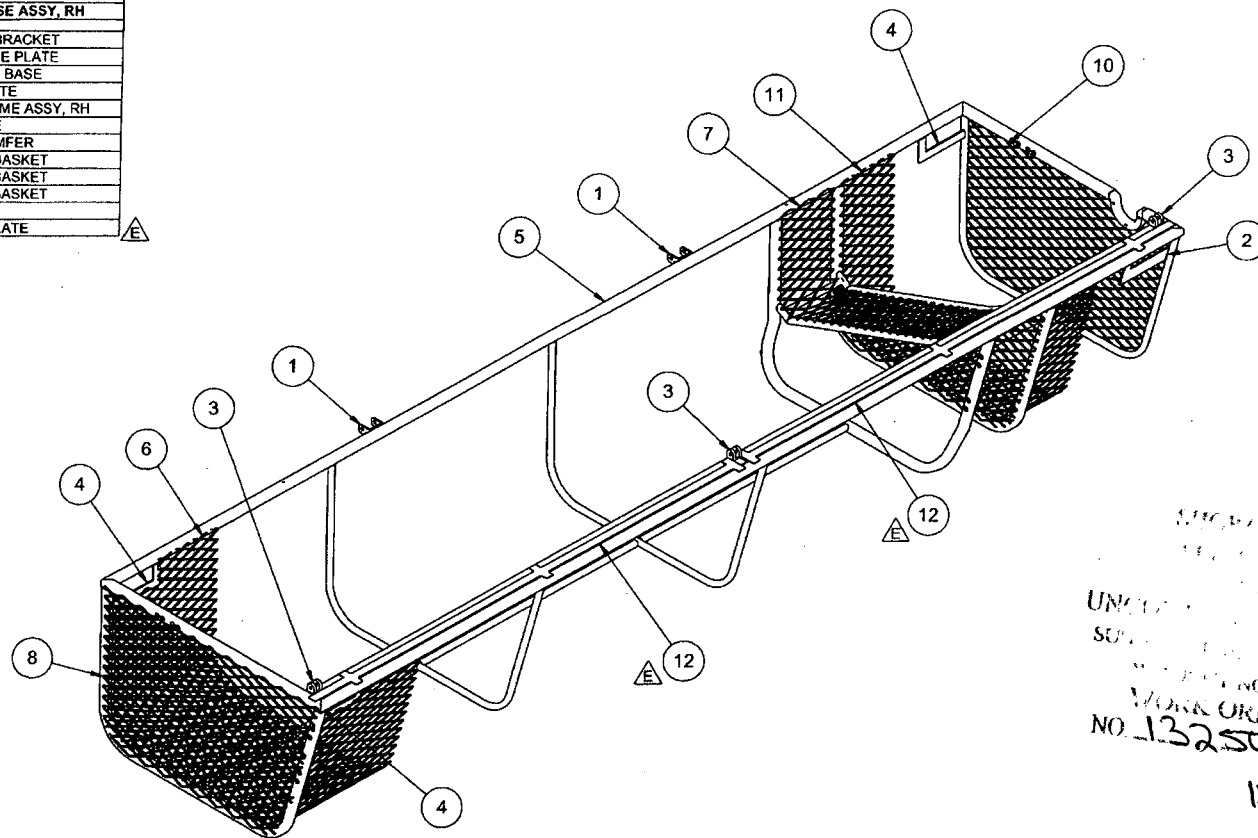
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	2	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET
11	1	D4279-11	MESH - BASE
12	2	D4672-1	BLANKING PLATE



D4273-042 BASKET BASE ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

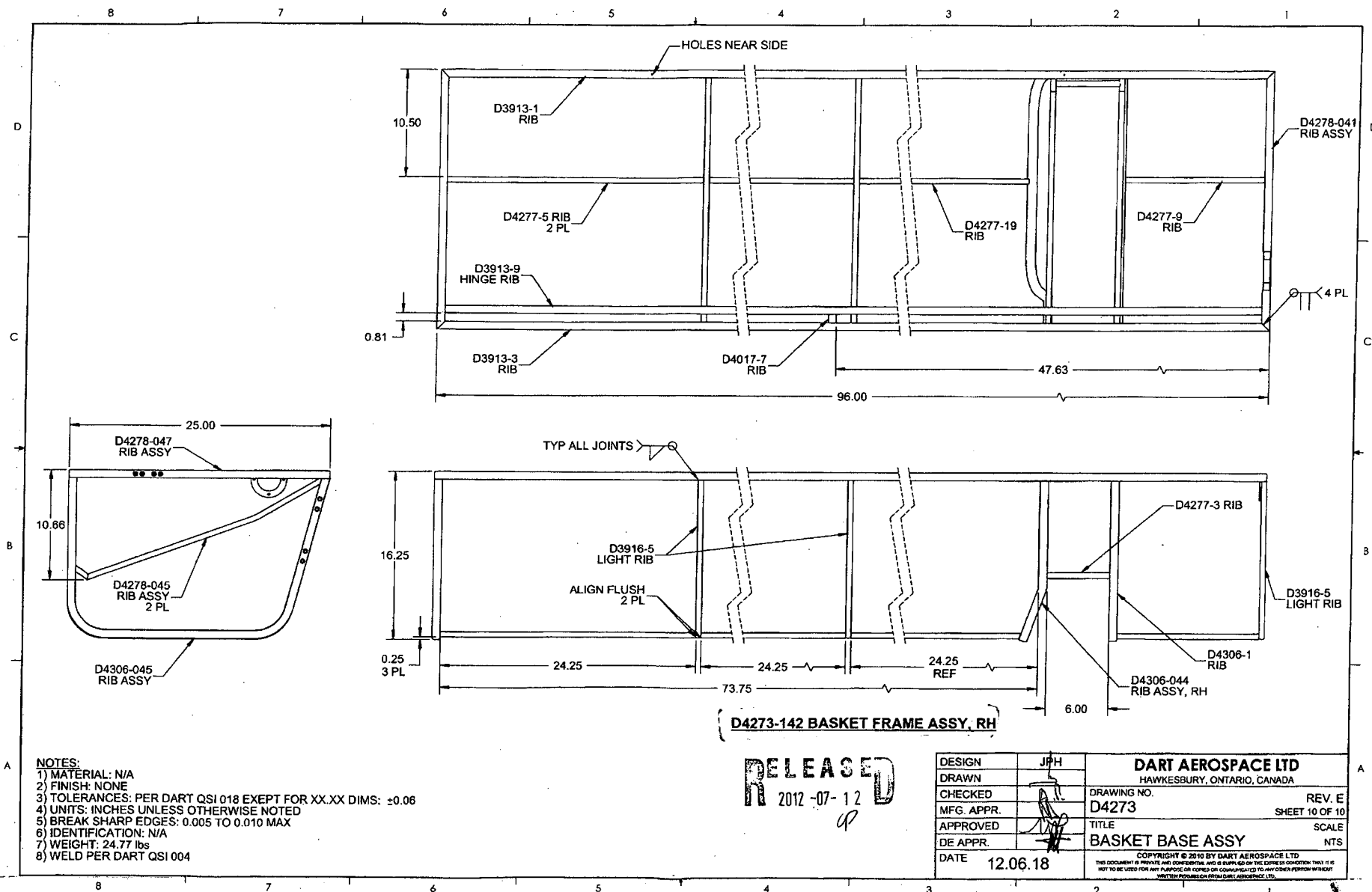
NOTES:

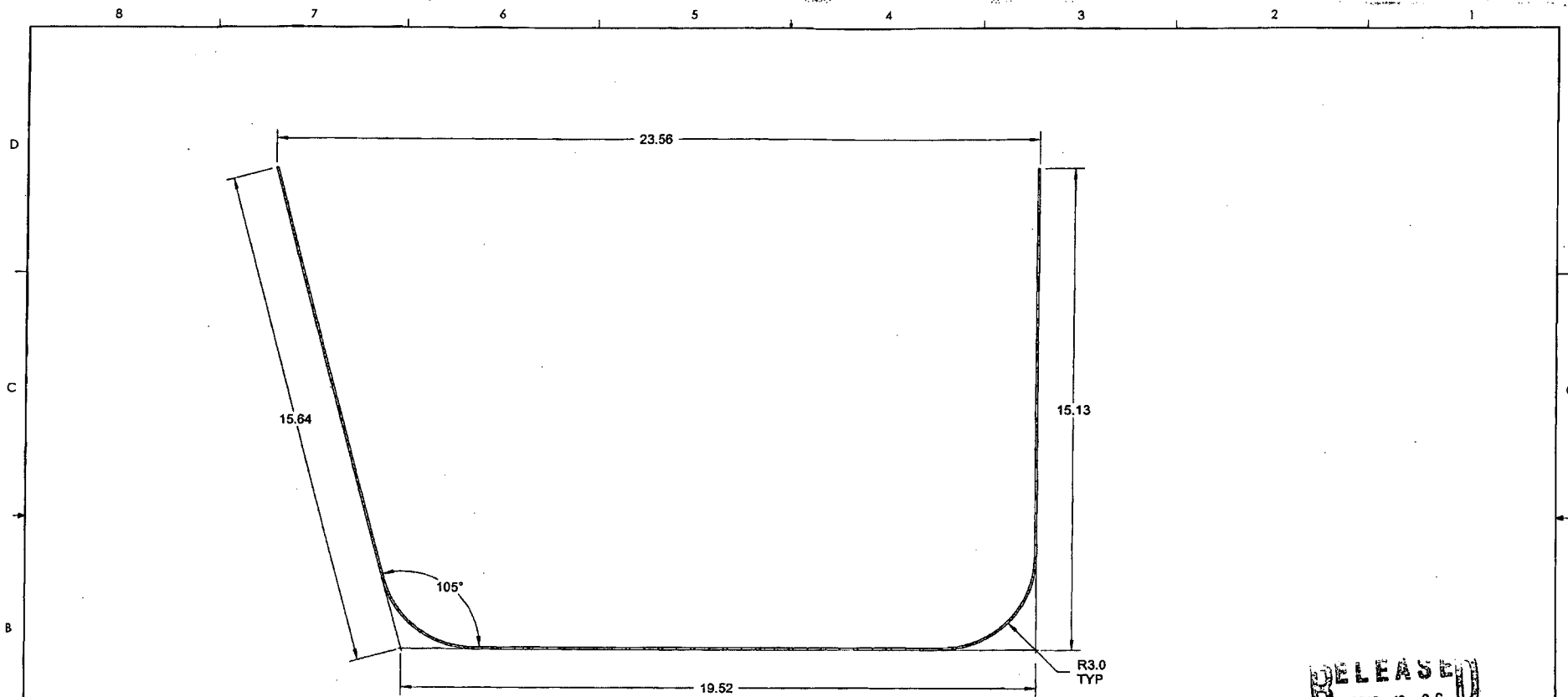
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

RELEASED
2012-07-12
CP

SHOWN BY
UNCLASIFIED COPY
SHEET 6 OF 10
NOTICE
WORK ORDER
NO. 132504 MLO
15-05-11

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D4273	SHEET 6 OF 10
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	12.06.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN APPROVAL FROM DART AEROSPACE LTD.	





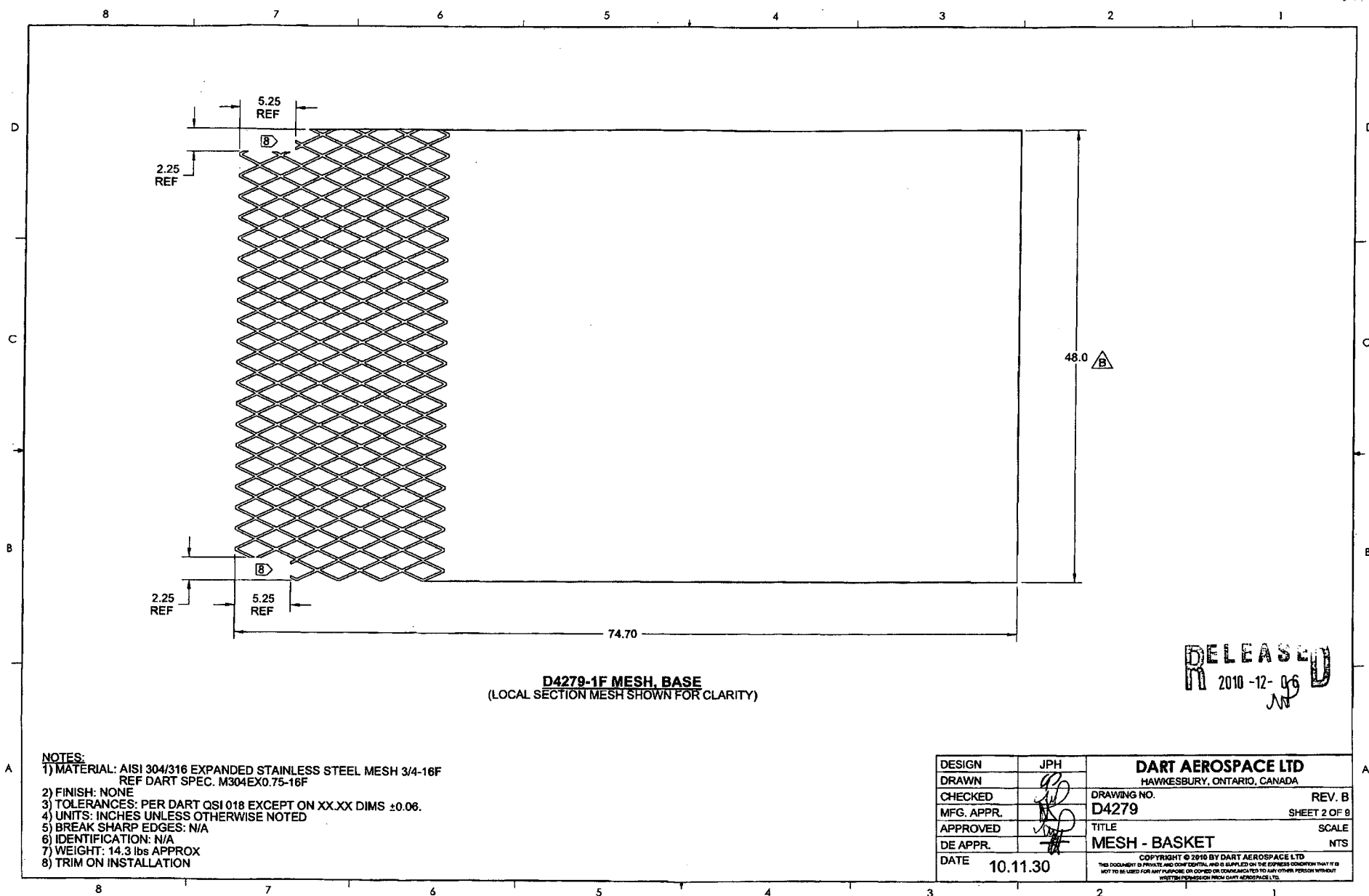
D4279-1 MESH - BASE

RELEASED
2010-12-06
WD

NOTES:

- 1) MATERIAL: MAKE FROM D4279-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-1F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

B	-3F: 6.50 WAS 20.00 (B5-4); REDESIGN -9 (SHT 7); ADD -11/-11F (SHT 8/9); 48.0 WAS 50.50 (C2-2, C7-8), CUTOUTS ON -9 NOW TRIMMED ON INSTALL. (A6-8)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.	JPH	D4279	SHEET 1 OF 9
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MESH - BASKET	NTS
DATE	10.11.30	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPLICIT UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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